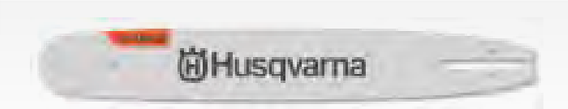
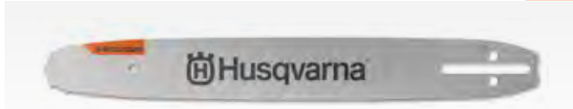
HUSQVARNA CUTTING EQUIPMENT GUIDE 2020

NEW



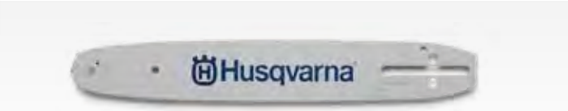
X-FORCE™ BARS

The X-Force™ laminated bars offer easier maintenance and increased productivity. Depending on the model, these benefits come from features such as updated profiles, larger nose sprockets, cutouts in the centre plate, additional bearings, supported shields, and the removal of the grease hole. Available in 3/8" (15–20"), 3/8"mini (12–16") and .325" (13–20").



X-PRECISION™ BARS

The X-Precision™ bars are designed specifically for use with the X-Cut™ SP21G chain on Husqvarna battery-powered professional chainsaws. The optimized overall geometry and small nose radius provide efficient cutting with precise control, excellent bore cutting properties and reduced risk of kickback. Available in .325"mini (10–16").



LAMINATED BARS WITH NOSE SPROCKET

The gentle curve and small nose radius reduce the risk of kickback and facilitates good cutting control. Coated bars to protect against scratches and corrosion. Available in 3/8"mini (10 – 16").

HUSQVARNA SOLID BARS

Solid bars are used for hard species of timber, thick bark and in very sandy, dusty or sooty conditions. The bars are coated to protect against scratches and corrosion. Available in .404" (24–42") and 3/8" (18–28").

SOLID BARS WITH REPLACEABLE TIP

Recommended for use with long bars to reduce load on the bar tip. The load is transferred to the high-quality roller bearing. The bars are coated to protect against scratches and corrosion. Replaceable tip is available as a spare part. Available with 3/8" chain pitch in lengths 18–28".

CARVING SMALL BAR MOUNT

Carving bars have a smaller nose radius and are suitable for sculpting and other precision work. Available in 1/4" (10–12").

HUSQVARNA X-CUT™ SP33G

Semi-chisel pixel .325" 1.3 mm chain developed and manufactured by Husqvarna. Low kick guard, narrow kerf, low stretch and bumper drive link. Developed for demanding professional use on mid-size chainsaws, up to 55 cc. Original equipment on most Husqvarna 550 XP® chainsaws.

HUSQVARNA X-CUT™ S93G

The semi chisel 3/8"mini 1.3 mm S93G chain is developed to fit smaller chainsaws like the 100- and 200-series or arborist top-handle saws. Optimized geometry and grinding provides high cutting speed. High cutting efficiency balanced against the available power from the chainsaw will enable a smooth and precise cut.

HUSQVARNA X-CUT™ C85

An advanced, full chisel, high performance 3/8" 1.5 mm chain for full-time professional forestry saws, made entirely by Husqvarna to ensure you get the best possible output from your chainsaw. With its outstanding durability and cutting efficiency, a sharpness that lasts and low stretch, it gives you better results, less need for maintenance and lower costs.

HUSQVARNA X-CUT™ SP21G

SP21G is a semi chisel .325"mini 1.1 mm chain especially developed to increase the cutting speed and efficiency for full-time professional use battery chainsaws. The chain is energy efficient and the optimized geometry delivers a consistently smooth cut, excellent bore cut as well as improved handling and manoeuvrability.

FINDING THE BEST CHAIN FOR THE TASK AT HAND

Husqvarna offers a wide range of chains for different needs. **Find more information and chains on our website.**

PRODUCT GUIDE – GUIDE BARS AND CHAINS

SMALL BAR MOUNTING POINT | LARGE BAR MOUNTING POINT

115iPT4	120i	120 Mark II/120e Mark II	130/135 Mark II	330i/340i	420EL/418EL	435/435e/440/440e	445/445e/450/450e	455 Rancher/455e Rancher	455 II Rancher/455e II Rancher	460 Rancher	530iPX/530iP4/530iPT5	T525	T435	T540 XP®	525P4S/525P5S	525PT5S	535i XP®/T535iXP®	543 XP®	550 XP® Mark II/545 Mark II	560 XP®/555	562 XP®	572 XP®/565	390 XP®	395 XP®	3120 XP®	CHAIN MODEL	BAR LENGTH	CHAIN PITCH	GAUGE	BAR	CHAIN
LAMINATED BAR WITH NOSE SPROCKET																																
●											●					●										**H00**	10"/25 cm	1/4"	.050"/1.3 mm	**5758422–58**	**5018440–58**
											●					●										**H00**	12"/30 cm	1/4"	.050"/1.3 mm	**5758422–64**	**5018440–64**
																	●									**H38**	10"/25 cm	3/8" mini	.043"/1.1 mm	**5019595–40**	**5818079–40**
	●																●									**H38**	12"/30 cm	3/8" mini	.043"/1.1 mm	**5019595–45**	**5818079–45**
																	●									**H38**	14"/35 cm	3/8" mini	.043"/1.1 mm	**5019595–52**	**5818079–52**
																	●									**X-Cut™ SP21G**	10"/25 cm	.325" mini	.043"/1.1 mm	**5939143–46**	**5939141–46**
																	●									**X-Cut™ SP21G**	12"/30 cm	.325" mini	.043"/1.1 mm	**5939143–51**	**5939141–51**
																	●									**X-Cut™ SP21G**	14"/35 cm	.325" mini	.043"/1.1 mm	**5939143–59**	**5939141–59**
												●			●											**X-Cut™ S93G**	10"/25 cm	3/8" mini	.050"/1.3 mm	**5019592–40**	**5854042–40**
		●	●	●								●		●	●											**X-Cut™ S93G**	12"/30 cm	3/8" mini	.050"/1.3 mm	**5019592–45**	**5854042–45**
		●	●	●	●									●												**X-Cut™ S93G**	14"/35 cm	3/8" mini	.050"/1.3 mm	**5019592–52**	**5854042–52**
		●	●	●	●									●												**X-Cut™ S93G**	16"/40 cm	3/8" mini	.050"/1.3 mm	**5019592–56**	**5854042–56**
		●	●	●								●	●	●	●											**H37**	12"/30 cm	3/8" mini	.050"/1.3 mm	**5019592–45**	**5769365–45**
		●	●	●	●								●	●												**H37**	14"/35 cm	3/8" mini	.050"/1.3 mm	**5019592–52**	**5769365–52**
		●	●	●	●								●	●												**H37**	16"/40 cm	3/8" mini	.050"/1.3 mm	**5019592–56**	**5769365–56**
LAMINATED BAR WITH NOSE SPROCKET X-FORCE™																																
		●	●	●								●		●	●											**X-Cut™ S93G**	12"/30 cm	3/8" mini	.050"/1.3 mm	**5822076–45**	**5854042–45**
		●	●	●										●												**X-Cut™ S93G**	14"/35 cm	3/8" mini	.050"/1.3 mm	**5822076–52**	**5854042–52**
		●	●	●										●												**X-Cut™ S93G**	16"/40 cm	3/8" mini	.050"/1.3 mm	**5822076–56**	**5854042–56**
																	●									**H38**	14"/35 cm	3/8" mini	.043"/1.1 mm	**5822074–52**	**5818079–52**
						●	●											●	●							**X-Cut™ SP33G**	13"/33 cm	.325"	.050"/1.3 mm	**5820753–56**	**5816431–56**
						●	●											●	●							**X-Cut™ SP33G**	15"/38 cm	.325"	.050"/1.3 mm	**5820753–64**	**5816431–64**
						●	●											●	●							**X-Cut™ SP33G**	16"/40 cm	.325"	.050"/1.3 mm	**5820753–66**	**5816431–66**
						●	●											●	●							**X-Cut™ SP33G**	18"/45 cm	.325"	.050"/1.3 mm	**5820753–72**	**5816431–72**
							●												●							**X-Cut™ SP33G**	20"/50 cm	.325"	.050"/1.3 mm	**5820753–80**	**5816431–80**
							●	●	●	●								●	●	●						**H25**	13"/33 cm	.325"	.058"/1.5 mm	**5820869–56**	**5018404–56**
							●	●	●	●								●	●	●						**H25**	15"/38 cm	.325"	.058"/1.5 mm	**5820869–64**	**5018404–64**
							●	●	●	●								●	●	●						**H25**	16"/40 cm	.325"	.058"/1.5 mm	**5820869–66**	**5018404–66**
							●	●	●	●								●	●	●						**H25**	18"/45 cm	.325"	.058"/1.5 mm	**5820869–72**	**5018404–72**
							●	●	●	●									●	●						**H25**	20"/50 cm	.325"	.058"/1.5 mm	**5820869–80**	**5018404–80**
								●	●	●										●						**X-Cut™ C85**	15"/38 cm	3/8"	.058"/1.5 mm	**5859434–56**	**5816266–56**
								●	●	●										●						**X-Cut™ C85**	16"/40 cm	3/8"	.058"/1.5 mm	**5859434–60**	**5816266–60**
								●	●	●										●						**X-Cut™ C85**	18"/45 cm	3/8"	.058"/1.5 mm	**5859434–68**	**5816266–68**
								●	●	●										●						**X-Cut™ C85**	20"/50 cm	3/8"	.058"/1.5 mm	**5859434–72**	**5816266–72**
								●	●	●											●	●				**X-Cut™ C85**	15"/38 cm	3/8"	.058"/1.5 mm	**5859508–56**	**5816266–56**
								●	●	●											●	●				**X-Cut™ C85**	16"/40 cm	3/8"	.058"/1.5 mm	**5859508–60**	**5816266–60**
								●	●	●											●	●	●	●		**X-Cut™ C85**	18"/45 cm	3/8"	.058"/1.5 mm	**5859508–68**	**5816266–68**
								●	●	●											●	●	●	●		**X-Cut™ C85**	20"/50 cm	3/8"	.058"/1.5 mm	**5859508–72**	**5816266–72**
								●	●	●										●						**H42**	15"/38 cm	3/8"	.058"/1.5 mm	**5859434–56**	**5018414–56**
								●	●	●										●						**H42**	16"/40 cm	3/8"	.058"/1.5 mm	**5859434–60**	**5018414–60**
								●	●	●										●						**H42**	18"/45 cm	3/8"	.058"/1.5 mm	**5859434–68**	**5018414–68**
								●	●	●										●						**H42**	20"/50 cm	3/8"	.058"/1.5 mm	**5859434–72**	**5018414–72**
								●	●	●											●	●				**H42**	15"/38 cm	3/8"	.058"/1.5 mm	**5859508–56**	**5018414–56**
								●	●	●											●	●				**H42**	16"/40 cm	3/8"	.058"/1.5 mm	**5859508–60**	**5018414–60**
								●	●	●											●	●	●	●		**H42**	18"/45 cm	3/8"	.058"/1.5 mm	**5859508–68**	**5018414–68**
								●	●	●											●	●	●	●		**H42**	20"/50 cm	3/8"	.058"/1.5 mm	**5859508–72**	**5018414–72**
SOLID BAR WITH REPLACEABLE NOSE SPROCKET																																
								●	●	●										●						**X-Cut™ C85**	18"/45 cm	3/8"	.058"/1.5 mm	**5019577–68**	**5816266–68**
								●	●	●										●						**X-Cut™ C85**	20"/50 cm	3/8"	.058"/1.5 mm	**5019577–72**	**5816266–72**
								●	●	●											●	●	●	●		**X-Cut™ C85**	18"/45 cm	3/8"	.058"/1.5 mm	**5019569–68**	**5816266–68**
								●	●	●											●	●	●	●		**X-Cut™ C85**	20"/50 cm	3/8"	.058"/1.5 mm	**5019569–72**	**5816266–72**
								●		●											●	●	●	●		**X-Cut™ C85**	24"/60 cm	3/8"	.058"/1.5 mm	**5019569–84**	**5816266–84**
																					●	●	●	●		**X-Cut™ C85**	28"/72 cm	3/8"	.058"/1.5 mm	**5019569–92**	**5816266–92**
								●	●	●										●						**H42**	18"/45 cm	3/8"	.058"/1.5 mm	**5019577–68**	**5018414–68**
								●	●	●										●						**H42**	20"/50 cm	3/8"	.058"/1.5 mm	**5019577–72**	**5018414–72**
								●	●	●											●	●	●	●		**H42**	18"/45 cm	3/8"	.058"/1.5 mm	**5019569–68**	**5018414–68**
								●	●	●											●	●	●	●		**H42**	20"/50 cm	3/8"	.058"/1.5 mm	**5019569–72**	**5018414–72**
								●		●											●	●	●	●		**H42**	24"/60 cm	3/8"	.058"/1.5 mm	**5019569–84**	**5018414–84**
																					●	●	●	●		**H42**	28"/72 cm	3/8"	.058"/1.5 mm	**5019569–92**	**5018414–92**
SOLID BAR																																
												●					●									**H00**	10"/25 cm	1/4"	.050"/1.3 mm	**5873944–60**	**5018440–60**
												●					●									**H00**	12"/30 cm	1/4"	.050"/1.3 mm	**5873944–68**	**5018440–68**
																					●	●	●	●		**X-Cut™ C85**	18"/45 cm	3/8"	.058"/1.5 mm	**5019580–68**	**5816266–68**
																					●	●	●	●		**X-Cut™ C85**	20"/50 cm	3/8"	.058"/1.5 mm	**5019580–72**	**5816266–72**
																					●	●	●	●		**X-Cut™ C85**	24"/60 cm	3/8"	.058"/1.5 mm	**5019580–84**	**5816266–84**
																					●	●	●	●		**X-Cut™ C85**	28"/72 cm	3/8"	.058"/1.5 mm	**5019580–92**	**5816266–92**
																					●	●	●	●		**H42**	18"/45 cm	3/8"	.058"/1.5 mm	**5019580–68**	**5018414–68**
																					●	●	●	●		**H42**	20"/50 cm	3/8"	.058"/1.5 mm	**5019580–72**	**5018414–72**
																					●	●	●	●		**H42**	24"/60 cm	3/8"	.058"/1.5 mm	**5019580–84**	**5018414–84**
																					●	●	●	●		**H42**	28"/72 cm	3/8"	.058"/1.5 mm	**5019580–92**	**5018414–92**
																								●	●	**H64**	24"/60 cm	.404"	.063"/1.6 mm	**5074760–46**	**5018431–76**
																								●	●	**H64**	28"/72 cm	.404"	.063"/1.6 mm	**5015896–01**	**5018431–84**
																								●	●	**H64**	30"/75 cm	.404"	.063"/1.6 mm	**5019581–92**	**5018431–92**
																								●	●	**H64**	36"/90 cm	.404"	.063"/1.6 mm	**5019581–04**	**5018431–04**
																								●	●	**H64**	42"/105 cm	.404"	.063"/1.6 mm	**5019218–24**	**5018431–24**
WIDE WAIST FOR CLEARING																																
											●															**H37**	10"/25 cm	3/8" mini	.050"/1.3 mm	**5018285–40**	**5769365–40**
											●															**S93G**	10"/25 cm	3/8" mini	.050"/1.3 mm	**5018285–40**	**5854042–40**

* Solid bar with .404" chain pitch on 390 XP® is optional on certain markets. Always check your operator's manual for the cutting equipment that fits your chainsaw. This fit-up guide is general. Please check the Operator's manual for your chainsaw if a listed chain and bar combination is certified for your specific chainsaw model and country.